

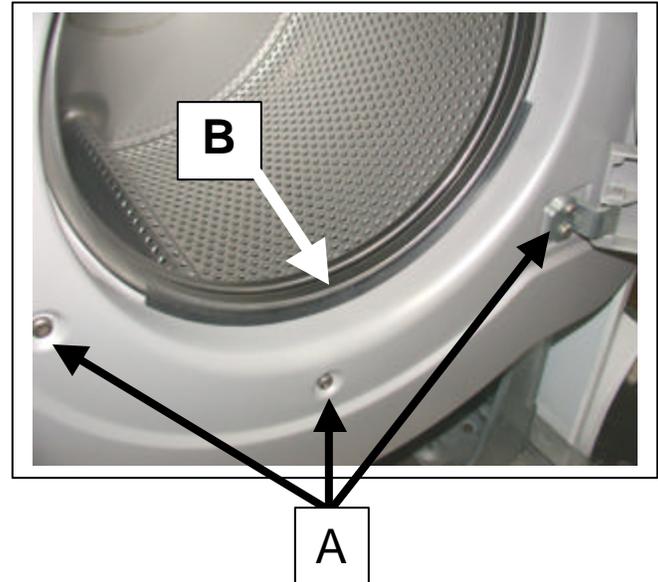
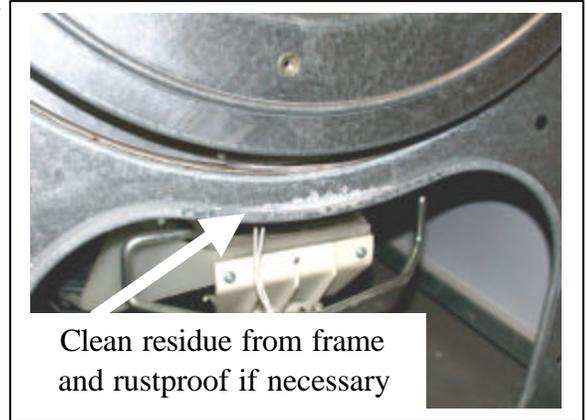
TI 1103 – Generation 6 door-skirt gasket installation

MACHINES AFFECTED: Washer models W620-W675, SU620-SU675.

On the above mentioned models, water and detergent that drip from the door can pass behind the door-support ring and accumulate on the lip at the top of the opening in the front of the base frame. To address this, a gasket has been developed to seal the gap between the door skirt and the outer drum, forcing any water that drips to remain on the outside of the door skirt, where it can be attended to.

To install the gasket:

1. Disconnect electrical power from the machine, and remove the front panel.
2. Look under the bottom edge of the gray door “skirt”, and inspect the trough at the top of the opening in the galvanized base frame.
3. If the frame has detergent residue or corrosion on it, remove the screws that secure the door hinges to the front of the machine, and remove the door assembly. Then, remove the remaining screws that secure the gray door skirt to the door support ring, and remove the skirt. Continue with step 4. If the trough in the base frame is clean, simply remove the 4 screws “A” (2 skirt screws and 2 hinge screws), then continue with step 5.
4. Use a damp cloth and a stiff brush to completely remove detergent and other residue from the base-frame trough. If necessary, use a wire brush or wire wheel to completely remove any corrosion that may be present. If wire-brushing is needed, apply a suitable rust-preventive paint (Rust-Oleum or equivalent) to coat the affected area.
5. Slip the groove in gasket “B” (Wascomat part number 096048) onto the bottom edge of the center opening in the gray door skirt, centering the gasket as nearly as possible.
6. Re-install the door skirt (and door) and tighten all screws securely (DO NOT OVERTIGHTEN!) Verify that the new gasket is sealing between the skirt and the outer drum of the washer.
7. Reinstall the front panel of the machine. Restore power and test for leaks. Place the machine back into service.



Call Wascomat Technical Support at 516-371-0700 for additional assistance.

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